

**GENERAL PROPERTIES OF THE COMMON ELASTOMERS**
**Rating guide**

excellent	↑
good	↗
fair	→
questionable	↘
poor	↓

	IIR <i>buna</i>	EPDM ethylene-propylene	FKM <i>viton</i>	FMO fluoro-silicone	CSM <i>hypalon</i>	FFKM <i>Kalrez</i>	CR <i>neoprene</i>	NBR <i>nitrile rubber</i>	TPU <i>polyurethane</i>	MQ <i>silicone</i>	SBR styrene-butadiene	PTFE <i>teflon</i>
<b>Economy</b>	→	↗	→	↓	→	↓	↗	↑	↑	→	↑	↓
<b>Temperature range °C</b>	-40 +150	-50 +150	-30 +200	-50 +200	-20 +120	-45 +300	-30 +80	-30 +110	-40 +100	-60 +230	-50 +100	-200 +200
<b>Tensile strength</b>	-	↗	→	↓	↗	→	→	↗	↑	↓	↗	→
<b>Elongation max. %</b>	800	600	300	600	500	150	600	600	500	800	600	250
<b>Hardness range °ShA</b>	40 80	40 90	50 95	50 80	50 90	65 95	40 90	40 90	40 94	25 80	40 90	98
<b>Resilience - Rebound</b>	↓	↗	→	↗	→	-	↑	↗	↑	→	↗	↓
<b>Compression set</b>	→	→	↗	↑	→	↗	→	↗	→	↑	↗	↓
<b>Adhesion to metals</b>	↗	→	→	↖	↑	-	↑	↑	→	↗	↑	↑
<b>Abrasion resistance</b>	→	↗	↗	↓	↑	-	↑	↗	↑	↓	↑	→
<b>Tear resistance</b>	↗	→	→	↖	→	-	↗	↗	↑	↓	→	↓
<b>Weather resistance</b>	↑	↑	↑	↑	↑	-	↑	↖	↗	↑	↓	↑
<b>Ozone resistance</b>	↑	↑	↑	↑	↑	-	↑	↓	↑	↑	↓	↑
<b>Water swell resistance</b>	↑	↑	↗	↑	→	↑	→	↗	↗	↑	↑	↑
<b>Steam resistance</b>	↗	↑	↓	↓	↓	↑	↓	↓	↓	↓	↖	-
<b>Gas impermeability</b>	↑	→	↑	↓	↗	-	↑	↑	↑	↓	→	↗
<b>Acid resistance</b>	↑	↗	↑	↗	↑	↑	→	↗	↗	→	→	↗
<b>Alkali resistance</b>	↑	↑	→	→	↑	↑	↑	↗	→	↑	→	↗
<b>Alcohols</b>	↑	↑	→	↗	↑	↑	↑	↑	↑	↓	↑	↑
<b>Mineral oils</b>	↓	↓	↑	↑	→	↑	↗	↑	↗	↓	↓	↑
<b>Aliphatic hydrocarbons</b>	↓	↓	↑	→	→	↑	→	↑	→	↓	↓	↑
<b>Aromatic hydrocarbons</b>	↓	↓	↑	→	↖	↑	↓	↓	→	↓	↓	↑
<b>Halogenated hydrocarb.</b>	↓	↓	↑	↖	↖	→	↓	↖	→	↓	↓	↑
<b>Phosphate ester</b>	↗	↑	↓	↖	↓	↑	↓	↓	↓	↓	↓	-
<b>Polar solvents</b>	↗	↑	↓	↓	↓	↑	↓	↓	↓	↓	↓	↑